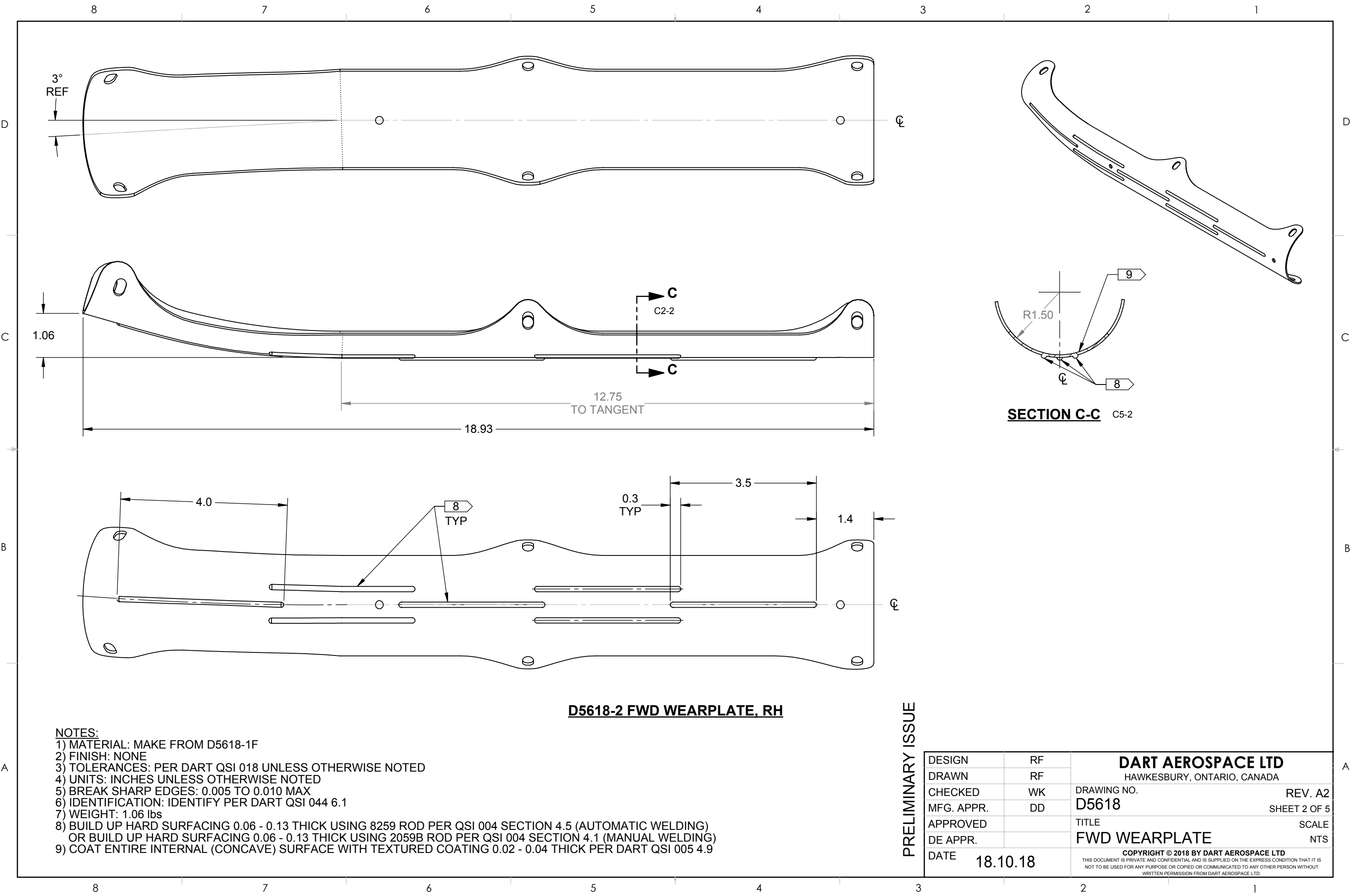


NOTES:

- 1) MATERIAL: MAKE FROM D5618-1F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.1
- 7) WEIGHT: 1.53 lbs
- 8) BUILD UP HARD SURFACING 0.06 - 0.13 THICK USING 8259 ROD PER QSI 004 SECTION 4.5 (AUTOMATIC WELDING)
OR BUILD UP HARD SURFACING 0.06 - 0.13 THICK USING 2059B ROD PER QSI 004 SECTION 4.1 (MANUAL WELDING)
- 9) COAT ENTIRE INTERNAL (CONCAVE) SURFACE WITH TEXTURED COATING 0.02 - 0.04 THICK PER DART QSI 005 4.9

PRELIMINARY ISSUE

A	NEW ISSUE	RF	18.10.18
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	WK	DRAWING NO.	REV. A2
MFG. APPR.	DD	D5618	SHEET 1 OF 5
APPROVED		TITLE	SCALE
DE APPR.		FWD WEARPLATE	NTS
DATE	18.10.18	COPYRIGHT © 2018 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



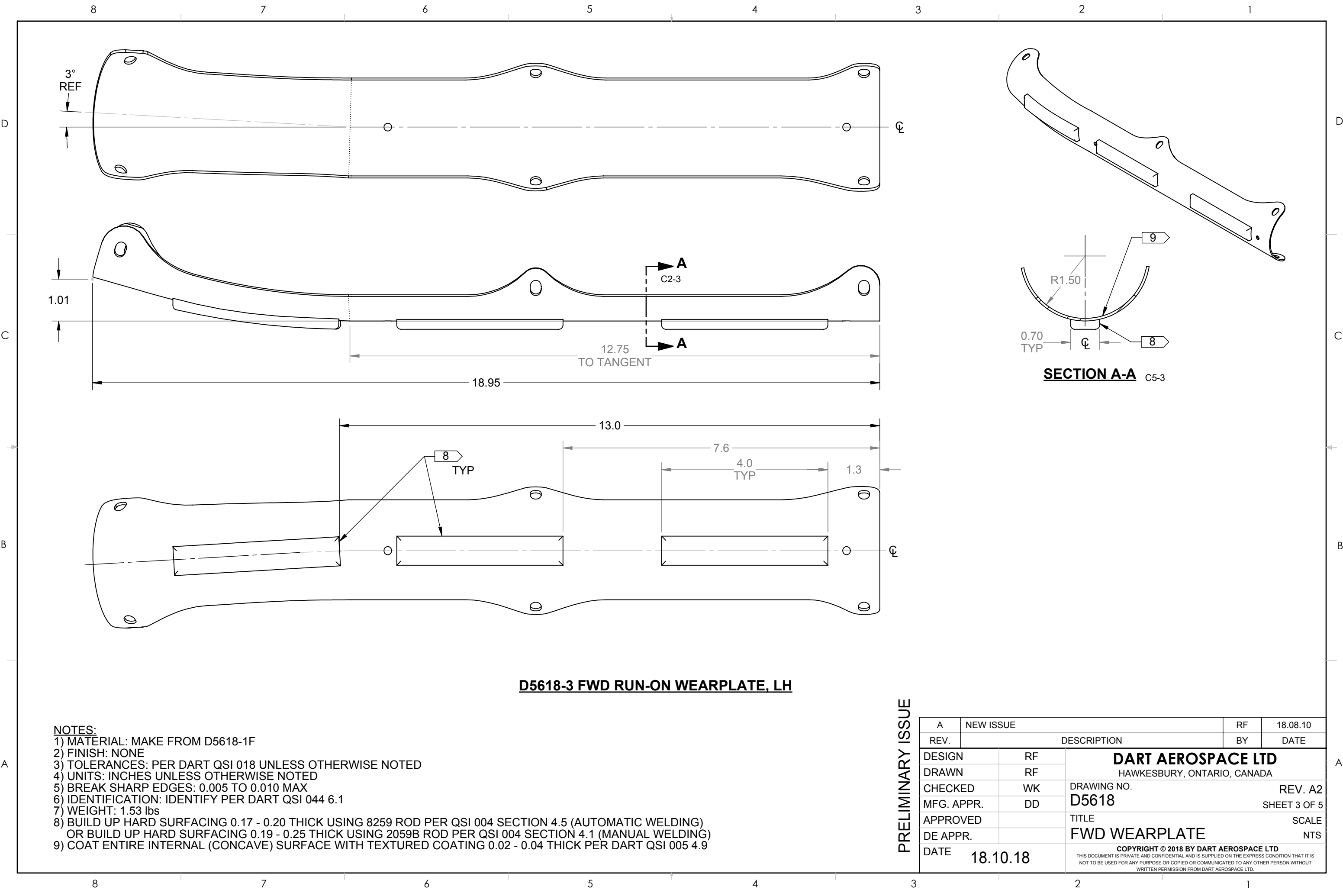
NOTES:

- 1) MATERIAL: MAKE FROM D5618-1F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.1
- 7) WEIGHT: 1.06 lbs
- 8) BUILD UP HARD SURFACING 0.06 - 0.13 THICK USING 8259 ROD PER QSI 004 SECTION 4.5 (AUTOMATIC WELDING)
OR BUILD UP HARD SURFACING 0.06 - 0.13 THICK USING 2059B ROD PER QSI 004 SECTION 4.1 (MANUAL WELDING)
- 9) COAT ENTIRE INTERNAL (CONCAVE) SURFACE WITH TEXTURED COATING 0.02 - 0.04 THICK PER DART QSI 005 4.9

D5618-2 FWD WEARPLATE, RH

PRELIMINARY ISSUE

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	WK	DRAWING NO. D5618	REV. A2 SHEET 2 OF 5
MFG. APPR.	DD	TITLE FWD WEARPLATE	
APPROVED		SCALE NTS	
DE APPR.		COPYRIGHT © 2018 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	
DATE	18.10.18		



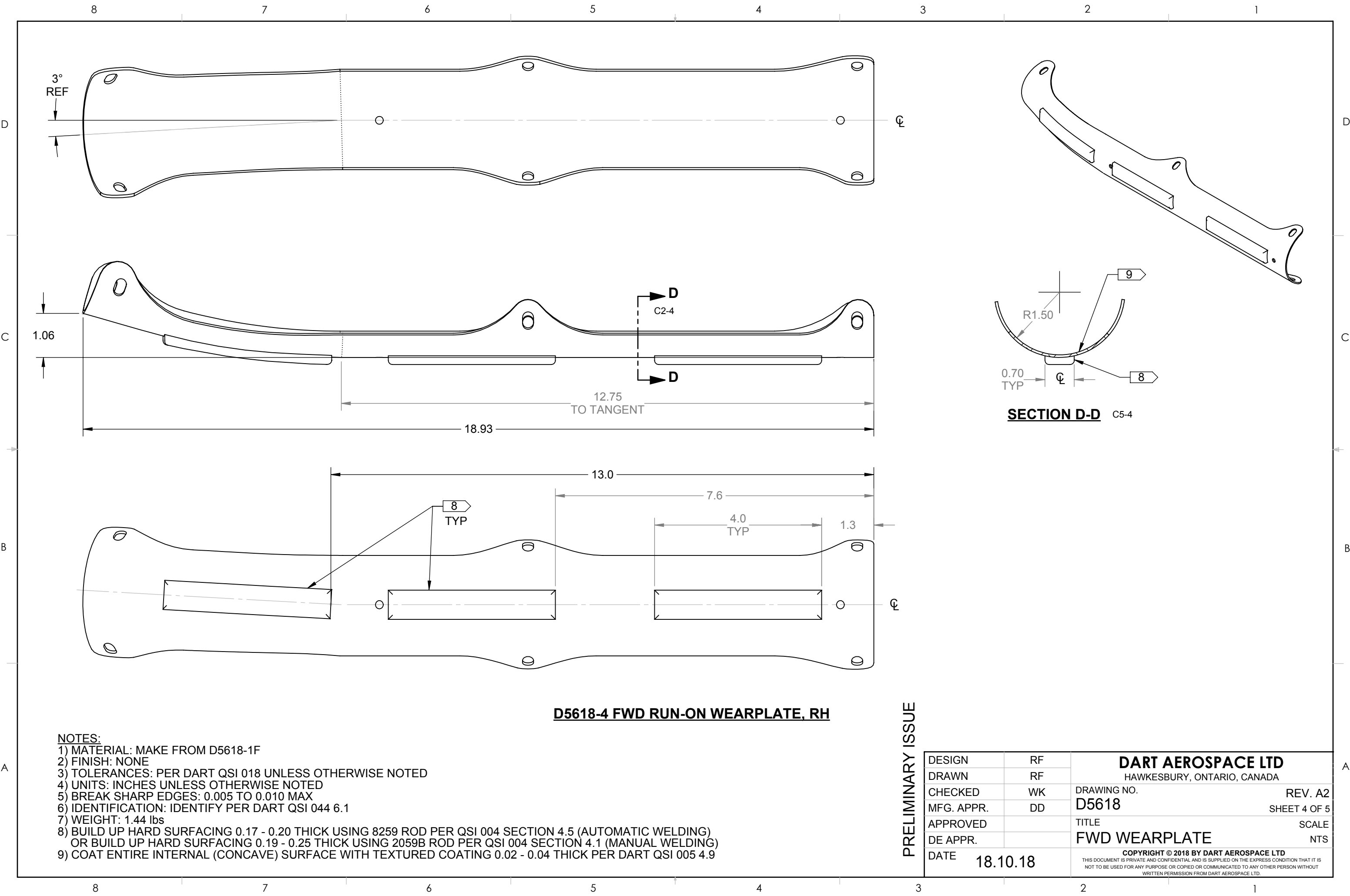
D5618-3 FWD RUN-ON WEARPLATE, LH

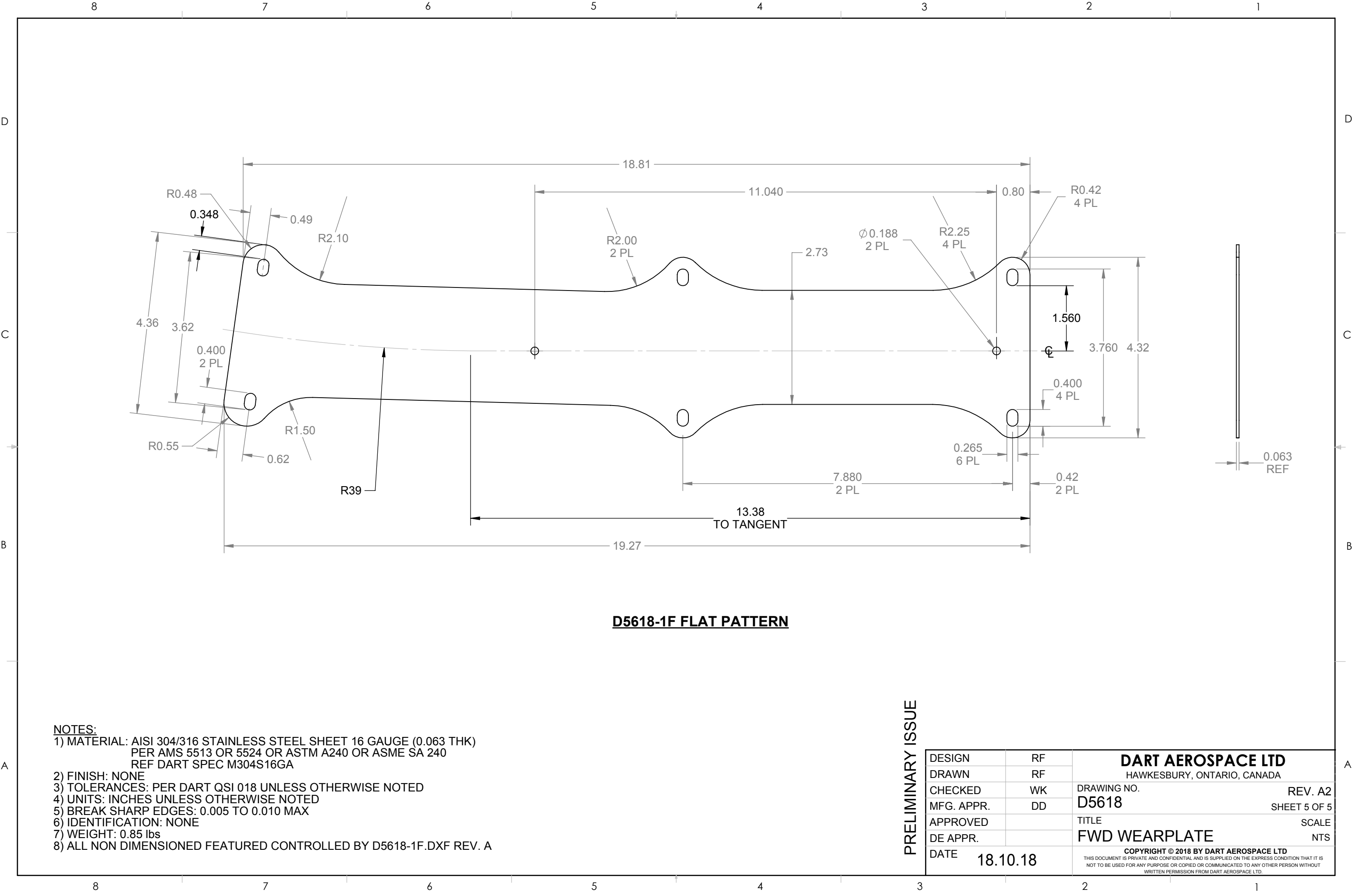
NOTES:

- 1) MATERIAL: MAKE FROM D5618-1F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.1
- 7) WEIGHT: 1.53 lbs
- 8) BUILD UP HARD SURFACING 0.17 - 0.20 THICK USING 8259 ROD PER QSI 004 SECTION 4.5 (AUTOMATIC WELDING)
OR BUILD UP HARD SURFACING 0.19 - 0.25 THICK USING 2059B ROD PER QSI 004 SECTION 4.1 (MANUAL WELDING)
- 9) COAT ENTIRE INTERNAL (CONCAVE) SURFACE WITH TEXTURED COATING 0.02 - 0.04 THICK PER DART QSI 005 4.9

PRELIMINARY ISSUE

A	NEW ISSUE	RF	18.08.10
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	WK	DRAWING NO.	REV. A2
MFG. APPR.	DD	D5618	SHEET 3 OF 5
APPROVED		TITLE	SCALE
DE APPR.		FWD WEARPLATE	NTS
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NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET 16 GAUGE (0.063 THK)
PER AMS 5513 OR 5524 OR ASTM A240 OR ASME SA 240
REF DART SPEC M304S16GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.85 lbs
- 8) ALL NON DIMENSIONED FEATURED CONTROLLED BY D5618-1F.DXF REV. A

PRELIMINARY ISSUE

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	WK	DRAWING NO. D5618	REV. A2 SHEET 5 OF 5
MFG. APPR.	DD	TITLE FWD WEARPLATE SCALE NTS	
APPROVED			
DE APPR.		DATE 18.10.18	
DATE			

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